# PRODUCT DATASHEET





# HELICALBEVELGEARED MOTORWITH ACCESSORIES/MOTOR

**DATE** 18.09.2019



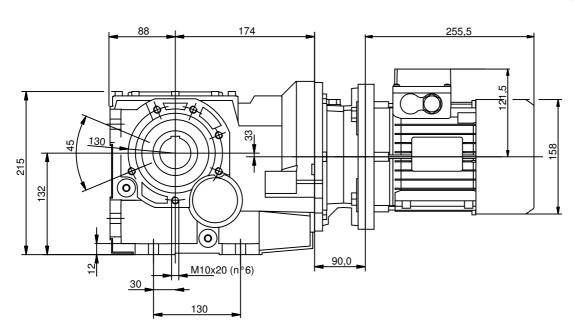
# **CONFIGURATION**

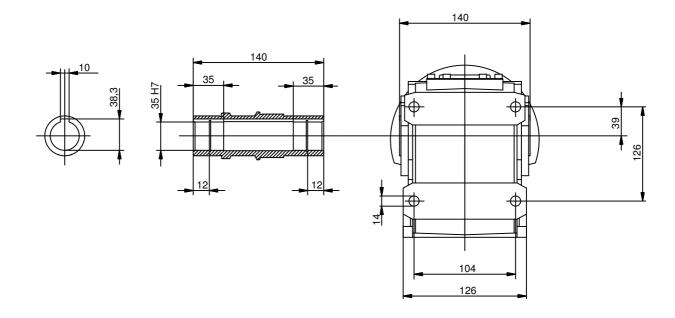
CHARACTERISTIC	VALUE
Motor/Inverter Motor	With Motor
Regulations	No
Bevel Helical	PAM B
Size	063
Housing Version	U-Universal
Output Shaft Version	C-Hollow Shaft
Ratio (i)	10,26
Input Dim.	Ø200x19 (IEC80 B5)
Output Shaft Dim.	Ø35
<b>Rotation Direction</b>	Standard
ON-Oil Plugs	No Plugs (Standard)
<b>Mounting Position</b>	B3
Output Flange	No
Output Shaft	No
Torque Arm	No
ON-Output Oil Seal	NBR-Nitrile
ON-Input Oil Seal	NBR-Nitrile
ON-Lubrication	Eni Blasia 220
Paint	Ral 5010 Blue
Supplier	Motovario
Regulations	CE
Motor	Three-Phase
Size	080
Series	Premium Efficiency
Poles	4
Electrical Execution	Std (Voltage Tolerance +/- 10%)
Service	S1
Voltage	230/400-265/460 V
Frequency	50-60 Hz
Power	0,75 kW
Cooling	Self-Ventilated
Mounting Arrangements	B5
Terminal Box	Pos.1
Flange Dim.	Ø200
Shaft Dim. (DE)	Ø19x40
Rear Shaft End (NDE)	No
Insulation Rating	F
Protection Rating	IP55
Thermal Protectors	No
Ambient Conditions	Standard

CHARACTERISTIC	VALUE
Heaters	No
<b>Condensation Drainage</b>	No
Devices	No
Accessories	None
<b>Terminal Box Cover</b>	Aluminium
Fan	Plastic
Fan Cover	Standard
MO-Notes	No

# **DRAWINGS**

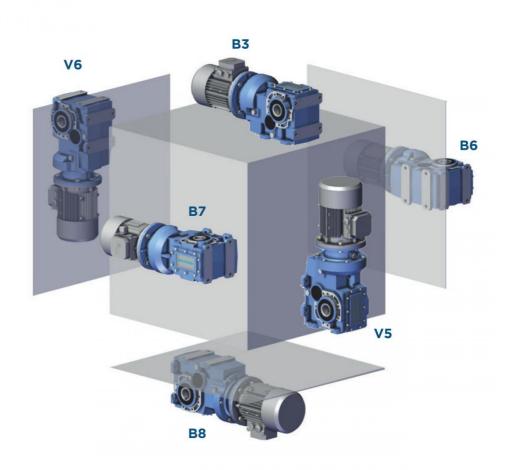
Values expressed in [mm]



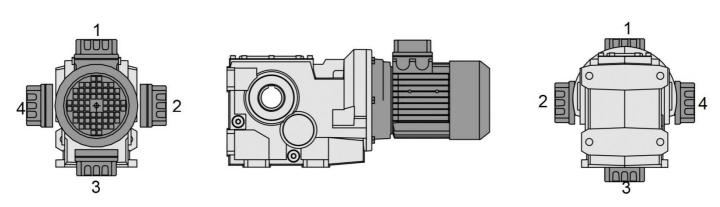


## **MOUNTING POSITIONS**

The mounting position of the gear unit identifies its space orientation. B3 mounting position, as from a technical point of view, ensures lower oil splash, better lubrication and less heating.



Unless otherwise specified when ordering, the gear reducer is supplied with terminal box in position 1.



## **LUBRICANT**

- For the reduction units B series it is always necessary to specify the mounting position.
- The reduction units BA.. series with 2, 3 stages and B060, are supplied complete with lubricant, have no oil plugs and need no maintenance.
- The gear reducer B series sizes 080, 100 are supplied complete with lubricant and are fitted with oil plugs to suit any mounting position included in the catalogue.
- The gear reducer B series sizes 140, 150, 160 have no lubricant and are fitted with oil plugs to suit any mounting
  position included in the catalogue. The oil filling can be done on request, in this case it is recommended, after
  installation, to replace the closed plug used for transportation with the supplied breather plug. When the reduction
  unit is supplied without lubricant, it is provided with a label to be filled.

It is recommended, after installation, to replace the closed plug used for transportation with the supplied breather plug. Oil quantity in the table (litres -) are indicative; for a proper use you will have to refer to the level plug or the dipstick. Any level difference could depend on construction tolerances, but also by the placement of the unit or by the mounting surface at the customer's premises. It is appropriate to check and, if necessary, restores the level when the units are installed.

В	A42	A52	A53	A72	A73
В3					
В8					
B6/B7	0,33	0,42	0,63	1	1,21
V5					
V6					

СВ	A42	A52	A53	A72	A73
В3					
B8					
B6/B7	0,33	0,42	0,55	1	1,13
V5					
V6					

в-св	063	083	103	123	143	153	163
В3	1,2	2,5	3,7	5,7	11,1	19	33
B8	1,5	2,8	4,2	7,9	13	17,5	42,8
В6	1,5	3,5	6	8,5	14,5	26	43
В7	1,5	2,8	3,9	7,3	11,8	19	30
V5	2,1	3,7	7	9,9	18,5	32,5	54,5
V6	1,3	2,6	4,5	6,7	10,8	16,5	37,3

## **DIRECTION OF ROTATION**

Helical bevel reduction units are supplied as "standard" with rotation as shown in the diagram. On request, the direction of rotation of low speed shaft can be reversed; in this case, it is necessary to specify "opposite rotation to catalogue" when ordering. The "opposite rotation to catalogue" is not possible for sizes BA42 - BA52 - BA53.

### **DIRECTION OF ROTATION - HIGH SPEED SHAFT**

### **B-CB-IB** A42-A52-A72

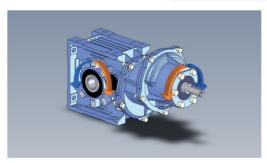


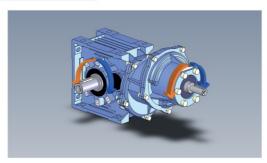


VERSIONS C-D-P-L

VERSION S

### **B-CB-IB** A53-A73

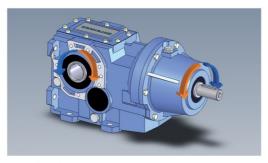


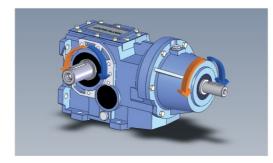


VERSIONS C-D-P-L

VERSION S

#### **B-PB-CB-IB** 063-163





VERSIONS C-D-P-L

VERSION S-M